

## PRODUCT DATA SHEET

07/2019

Product Name	EPR Etch Primer	
Our Reference	4700 Line	
Description	Single pack PVB	
Colours	Grey, white, black	
Theoretical Spreading Rate	12 sqm per litre at 15 microns dry film thickness (d.f.t.)	
Drying Time 20°C	Touch Dry	20 minutes
	Dry to Handle	1 hour
	Full hardness	Up to 7 days
Recoating	4700 line primers once they are touch dry can normally be recoated at any time. There are however a number of factors, such as film thickness, air temperature, air movement etc that can substantially alter the through dry time so we recommend doing a small test patch before over coating a large area	
Application	Conventional Spray	40-60 psi. It may be necessary to thin up to 10% (BT3 thinner) in order to achieve atomisation
	Airless Spray	40-60 psi. It may be necessary to thin up to 10% (BT3 thinner) in order to achieve atomisation
	Roller	Use as supplied
	Brush	Use as supplied for small areas only
Surface Preparation	All surfaces must be dry and oil free. All surfaces must be dry and oil free. Steel must be shot blasted and thoroughly abraded to remove all rust and mill scale	
Packaging	5 litres	
Thinner	BT3 (thinning) BT2 (cleaning)	
VOC (supplied)	650-700 grams per litre	
Flashpoint	21 °C	
Shelf Life	12 months from date of manufacture in sealed containers. Store in a cool, dry place with temperatures between 5-30 °C and in accordance with the Highly Flammable Liquids and Liquefied Petroleum Gases Regulations 1972	