

PRODUCT DATA SHEET

07/2019

Product Name	Air Drying Enamel 51	
Our Reference	5100 Line	
Description	Long oil alkyd thinned with white spirit	
Colours	Red oxide, green, grey, black	
Gloss Level	Gloss	
Theoretical Spreading Rate	10 sqm per litre at 30 microns dry film thickness (d.f.t.)	
Drying Time 20°C	Touch Dry	45 minutes
	Dry to Handle	8 hours
Recoating	5100 line enamel should be left for 16 hours before recoating. A number of factors, such as temperature, air movement, and dry film thickness can substantially alter the through dry/over coating time. We recommend that before recoating a large area, you should do a small test patch.	
Application	Conventional Spray	If thinning is necessary, BT8 thinner can be used to quicken the touch dry time.
	Roller	Use as supplied
	Brush	Use as supplied. For small areas only
Surface Preparation	Normally applied over a suitable primer, e.g. 4900/5900 line air-drying primers (brushing or spraying), or over sound existing coatings.	
Packaging	5 litre and 25 litre	
Thinner	BT8 (thinning). BT6 (cleaning.)	
VOC (supplied)	510 grams per litre	
Flashpoint	32°C	
Shelf Life	12 months from date of manufacture in sealed containers. Store in a cool, dry place with temperatures between 5-30 °C and in accordance with the Highly Flammable Liquids and Liquefied Petroleum Gases Regulations 1972	