

Product Name:	ALUMINIUM HEAT RESISTING FINISH 400°C
Reference Number:	7-7
Coating Type:	Silicone Alkyd Aluminium.
Typical Uses:	Bright aluminium finish with excellent heat resistance up to 400°C
Colours Available:	Aluminium only
Appearance of Dried Film:	Bright metallic sheen
Volume Solids:	25%
Dry Film Thickness:	Typical: 20 microns
Theoretical Coverage:	12.5m ² per litre at 20 microns
Drying Time at 20°C: (Will vary with temperature, air movement etc.)	Touch Dry: 2 hours Firm Dry: 6 hours Overcoat: Overnight
Packaging:	5, 2½ and 1litre containers
Shelf Life:	1 year or longer in unopened containers, when stored under cover in good storage conditions.
Storage:	Under cover within temperature range of 5°C to 32°C. Remove lids with care due to possible pressure build-up in tin.
Surface Preparation:	Abrasive blasting to ISO 8501-1 SA 2.5 is the preferred method. Surface preparation should be to the best possible standard to ensure long-term protection. For exterior use, the use of Episil Primer Black, ref: 17-14, will give improved durability, however, the Episil Primer should not be used at temperatures exceeding 400°C.

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Application: Apply by brush or spray to a wet film thickness of 80 microns to achieve a dry film thickness of 20 microns. An addition of up to 10% of Dacrylate Thinner R70 **may** be required to give optimum spray characteristics.

Clean Up: Dacrylate Thinner R1 or R70

Health and Safety: Please see relevant MSDS sheet.

Data sheets are issued to supply **general information** on the product but without warranty. Since conditions of service and application are beyond our control we cannot accept claims for loss, damage etc., based on this information. Dacrylate will not accept any claim for consequential or incidental damages.

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