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PRODUCT INFORMATION

Rapidac Matt Black



Reference Number	:	13-3
Coating Type	:	Modified alkyd.
Typical Uses	:	Fast drying, matt black industrial finish for use on mild steel components, wrought iron, etc.
Colours Available	:	Black
Appearance of Dried Film	:	Matt
Volume Solids	:	40%
Dry Film Thickness	:	Typical : 40 microns
Theoretical Coverage	:	10m ² litre at 40 microns.
Drying Time at 20°C (will vary with temperature, air movement, etc.)	:	Touch Dry : 20 minutes Firm Dry : 3 hours Overcoat : (see Note overleaf)
V.O.C.	:	500gm/litre.
Packaging	:	5 and 20 litre containers.
Shelf Life	:	2 years or longer in unopened containers when stored under cover in good storage conditions.
Storage	:	Under cover within a temperature range of 5°C to 32°C.

Data sheets are issued to supply **general information** on the product but without warranty. Since conditions of service and application are beyond our control we cannot accept claims for loss, damage etc., based on this information. Dacrylate will not accept any claim for consequential or incidental damages.

- Surface Preparation** : Preferred method is abrasive blast to ISO 8501-1 SA2.5.
Manual Clean : Chip, scrape and wire brush to remove all loose millscale, rust, etc., Degrease with Dacrylate Thinner R5.
Clean, Mild Steel (*free of rust and millscale*) : Degrease with Dacrylate Thinner R5.
- Application** : May be applied by conventional or airless spray. Up to 10% Dacrylate Thinner R5 may be added to obtain optimum spray characteristics.
Apply to an approximate wet film thickness of 100 microns to achieve 40 microns dry film thickness.
Small areas and narrow sections can be brush applied. Apply with full wet brush, do not attempt to 'brush-out' or 'lay-off'.
Overcoating : May be overcoated when Rapidac Matt Black is firm dry but ***within 1 hour***, or allow to dry overnight.
Note : *Overcoating and drying times will depend on ambient temperatures and especially ventilation, air movement, etc.*
- Clean-up** : Dacrylate Thinner R5.
- Health and Safety** : Please see relevant MSDS sheet.

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