

Safety data sheet
according to 1907/2006/EC, Article 31

Printing date 18.01.2021

Revision: 21.10.2020

SECTION 1: Identification of the substance/mixture and of the company/undertaking

- **1.1 Product identifier** For Industrial, professional and consumer only
- **Trade name:** Hardener 9004
- **Article number:** 9004
- **1.2 Relevant identified uses of the substance or mixture and uses advised against** Surface Coating
- **Application of the substance / the mixture**
Surface Coating
Surface Coating
- **1.3 Details of the supplier of the safety data sheet**
- **Supplier:**
HMG PAINTS LIMITED
Riverside Works,
Collyhurst Road,
Collyhurst,
Manchester,
M40 7RU
UNITED KINGDOM
TEL: +44 (0)161 205 7631
EMAIL: sales@hmgpaint.com
- **Further information obtainable from:** sales@hmgpaint.com
- **1.4 Emergency telephone number:** +44 (0)161 205 7631 (business hours)

SECTION 2: Hazards identification

- **2.1 Classification of the substance or mixture**
- **Classification according to Regulation (EC) No 1272/2008**
Flam. Liq. 3 H226 Flammable liquid and vapour.
Skin Sens. 1 H317 May cause an allergic skin reaction.
STOT SE 3 H335-H336 May cause respiratory irritation. May cause drowsiness or dizziness.

· **2.2 Label elements**

- **Labelling according to Regulation (EC) No 1272/2008**
The product is classified and labelled according to the CLP regulation.
- **Hazard pictograms**



GHS02 GHS07

- **Signal word** Warning
- **Hazard-determining components of labelling:**
Hexamethylene-1,6-diisocyanate Homopolymer
Butyl ethanoate
hexamethylene-1,6 diisocyanate
- **Hazard statements**
H226 Flammable liquid and vapour.
H317 May cause an allergic skin reaction.
H335-H336 May cause respiratory irritation. May cause drowsiness or dizziness.

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Precautionary statements

- P210** Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
- P241** Use explosion-proof [electrical/ventilating/lighting] equipment.
- P261** Avoid breathing dust/fume/gas/mist/vapours/spray.
- P303+P361+P353** IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water [or shower].
- P405** Store locked up.
- P501** Dispose of contents/container in accordance with local/regional/national/international regulations.

Additional information:

Contains isocyanates. May produce an allergic reaction.

2.3 Other hazards**Results of PBT and vPvB assessment**

PBT: Not applicable.

vPvB: Not applicable.

SECTION 3: Composition/information on ingredients

3.2 Chemical characterisation: Mixtures

Description: Mixture of substances listed below with nonhazardous additions.

Dangerous components:

CAS: 123-86-4 EINECS: 204-658-1 Reg.nr.: 01-2119485493-29-XXXX	Butyl ethanoate ⚠ Flam. Liq. 3, H226; ⚠ STOT SE 3, H336	>25-≤50%
CAS: 28182-81-2 NLP: 500-060-2 Reg.nr.: 01-2119970543-34-0001	Hexamethylene-1,6-diisocyanate Homopolymer ⚠ Acute Tox. 4, H332; Skin Sens. 1, H317; STOT SE 3, H335	>25-≤50%
CAS: 108-65-6 EINECS: 203-603-9 Reg.nr.: 01-2119475791-29	2-methoxy-1-methylethyl acetate ⚠ Flam. Liq. 3, H226; ⚠ STOT SE 3, H336	>2.5-≤10%
CAS: 1330-20-7 EINECS: 215-535-7 Reg.nr.: 01-2119488216-32-xxxx	Xylene (mix) ⚠ Flam. Liq. 3, H226; ⚠ STOT RE 2, H373; Asp. Tox. 1, H304; ⚠ Acute Tox. 4, H312; Acute Tox. 4, H332; Skin Irrit. 2, H315; Eye Irrit. 2, H319; STOT SE 3, H335	>2.5-≤10%
CAS: 822-06-0 EINECS: 212-485-8 Reg.nr.: 01-2119457571-37-0000/5/6	hexamethylene-1,6 diisocyanate ⚠ Acute Tox. 2, H330; ⚠ Resp. Sens. 1, H334; ⚠ Acute Tox. 4, H302; Skin Irrit. 2, H315; Eye Irrit. 2, H319; Skin Sens. 1, H317; STOT SE 3, H335	≤1%

Additional information:

For the wording of the listed hazard phrases refer to section 16.

Hexamethylene-1,6-diisocyanate wt% <0.5%

SECTION 4: First aid measures

4.1 Description of first aid measures

General information: Immediately remove any clothing soiled by the product.

After inhalation:

Supply fresh air and call for a doctor.

In case of unconsciousness place patient stably in side position for transportation.

Supply fresh air; consult doctor in case of complaints.

After eye contact: Rinse opened eye for several minutes under running water.

After swallowing:

Do not induce vomiting; call for medical help immediately and show safety datasheet or label.

4.2 Most important symptoms and effects, both acute and delayed No further relevant information available.

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- **4.3 Indication of any immediate medical attention and special treatment needed** Treat symptomatically.

SECTION 5: Firefighting measures

- **5.1 Extinguishing media**
- **Suitable extinguishing agents:**
CO₂, powder or water spray. Fight larger fires with water spray or alcohol resistant foam.
- **For safety reasons unsuitable extinguishing agents:** Water with full jet
- **5.2 Special hazards arising from the substance or mixture** No further relevant information available.
- **5.3 Advice for firefighters**
- **Protective equipment:** Put on breathing apparatus

SECTION 6: Accidental release measures

- **6.1 Personal precautions, protective equipment and emergency procedures**
Wear protective equipment. Keep unprotected persons away.
- **6.2 Environmental precautions:**
Prevent seepage into sewage system, workpits and cellars.
Do not allow to enter sewers/ surface or ground water.
- **6.3 Methods and material for containment and cleaning up:**
Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).
Dispose contaminated material as waste according to item 13.
Ensure adequate ventilation.
- **6.4 Reference to other sections**
See Section 7 for information on safe handling.
See Section 8 for information on personal protection equipment.
See Section 13 for disposal information.

SECTION 7: Handling and storage

- **7.1 Precautions for safe handling**
Keep receptacles tightly sealed.
Ensure good ventilation/extraction at the workplace.
Prevent formation of aerosols.
Hygiene measures:
Wash hands before breaks and at the end of workday.
- **Information about fire - and explosion protection:**
Keep ignition sources away - Do not smoke.
Protect against electrostatic charges.
- **7.2 Conditions for safe storage, including any incompatibilities**
- **Storage:**
- **Requirements to be met by storerooms and receptacles:** No special requirements.
- **Information about storage in one common storage facility:** Store away from water.
- **Further information about storage conditions:**
Keep receptacle tightly sealed and in a well-ventilated place.
Keep away from heat.
- **7.3 Specific end use(s)** No further relevant information available.

SECTION 8: Exposure controls/personal protection

- **Additional information about design of technical facilities:** No further data; see item 7.

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· 8.1 Control parameters**· Ingredients with limit values that require monitoring at the workplace:****123-86-4 Butyl ethanoate**

WEL	Short-term value: 966 mg/m ³ , 200 ppm Long-term value: 724 mg/m ³ , 150 ppm
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28182-81-2 Hexamethylene-1,6-diisocyanate Homopolymer

EH40 WEL	Short-term value: 0.07 mg/m ³ Long-term value: 0.02 mg/m ³
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108-65-6 2-methoxy-1-methylethyl acetate

WEL	Short-term value: 548 mg/m ³ , 100 ppm Long-term value: 274 mg/m ³ , 50 ppm Sk
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1330-20-7 Xylene (mix)

WEL	Short-term value: 441 mg/m ³ , 100 ppm Long-term value: 220 mg/m ³ , 50 ppm Sk; BMGV
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822-06-0 hexamethylene-1,6 diisocyanate

WEL	Short-term value: 0.07 mg/m ³ Long-term value: 0.02 mg/m ³ Sen; as -NCO
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· DNELs**123-86-4 Butyl ethanoate**

Oral	DNEL	2 mg/day (Con)
Dermal	DNEL	6 mg/day (Con) 11 mg/day (Ind)
Inhalative	DNEL	35.7 mg/m ³ (Con) 300 mg/m ³ (Ind)

28182-81-2 Hexamethylene-1,6-diisocyanate Homopolymer

Inhalative	DNEL	0.5 mg/m ³ (Ind)
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108-65-6 2-methoxy-1-methylethyl acetate

Oral	DNEL	1.67 mg/day (Con)
Dermal	DNEL	54.8 mg/day (Con) 153.5 mg/day (Ind)
Inhalative	DNEL	33 mg/m ³ (Con) 275 mg/m ³ (Ind)

1330-20-7 Xylene (mix)

Dermal	DNEL	108 mg/day (Con) 180 mg/day (Ind)
Inhalative	DNEL	14.8 mg/m ³ (Con) 77 mg/m ³ (Ind)

822-06-0 hexamethylene-1,6 diisocyanate

Inhalative	DNEL	0.035 mg/m ³ (Ind)
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· PNECs

- CAS No. 1330-20-7 Xylene mixed isomers
- Fresh water; 0.327 mg/l
 - Marine water; 0.327 mg/l
 - Intermittent release; 0.327 mg/l
 - STP; 6.58 mg/l
 - Sediment (Freshwater); 12.46 mg/kg
 - Sediment (Marinewater); 12.46 mg/kg

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- Soil: 2.31 mg/kg
 CAS No. 28182-81-2 Hexamethylene-1,6-diisocyanate Homopolymer
 Freshwater: 0.127 mg/l
 Marine water: 0.0127 mg/l
 Water: Intermittent release: 1.27 mg/l
 Fresh water sediment: 266700 mg/kg dry weight
 Marine sediment: 26670 mg/kg dry weight
 STP (sewage-treatment plant): 38.3 mg/l
 Soil: 53182 mg/kg dry weight
 Air: No hazard identified
 Secondary poisoning: Does not bioaccumulate.
 CAS No. 123-86-4 Butyl Acetate
 Freshwater: 0.18 mg/l
 Marine water: 0.018 mg/l
 Fresh water sediment: 0.981 mg/kg
 Marine sediment: 0.0981 mg/kg
 Soil: 0.0903 mg/kg
 STP (sewage-treatment plant): 35.6 mg/l
 Intermittent use/release: 0.36 mg/l

· Ingredients with biological limit values:	
1330-20-7 Xylene (mix)	
BMGV	650 mmol/mol creatinine Medium: urine Sampling time: post shift Parameter: methyl hippuric acid
822-06-0 hexamethylene-1,6 diisocyanate	
BMGV	1 µmol creatinine/mol Medium: urine Sampling time: At the end of the period od exposure Parameter: isocyanate-derived diamine

· **Additional information:** The lists valid during the making were used as basis.

· **8.2 Exposure controls**

· **Personal protective equipment:**

· **General protective and hygienic measures:**

Immediately remove all soiled and contaminated clothing
 Wash hands before breaks and at the end of work.

· **Respiratory protection:** When spraying the product, use a respiratory protective device.

· **Protection of hands:**

When skin exposure may occur, advice should be sought from the glove supplier on appropriate types and usage times for this product.



Protective gloves

· **Eye protection:**



Tightly sealed goggles

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SECTION 9: Physical and chemical properties

· **9.1 Information on basic physical and chemical properties**

· **General Information**

· **Appearance:**

· Form:	Liquid
· Colour:	Clear
· Odour:	Characteristic
· Odour threshold:	Not determined.

· **pH-value:** Not determined.

· **Change in condition**

· Melting point/freezing point:	Undetermined.
· Initial boiling point and boiling range:	>120 °C

· **Flash point:** 27 °C

· **Flammability (solid, gas):** Not applicable.

· **Ignition temperature:** 315 °C

· **Decomposition temperature:** Not determined.

· **Auto-ignition temperature:** Product is not selfigniting.

· **Explosive properties:** Product is not explosive. However, formation of explosive air/vapour mixtures are possible.

· **Explosion limits:**

· Lower:	1.2 Vol %
· Upper:	7.5 Vol %

· **Vapour pressure at 20 °C:** 11.2 hPa

· Density at 20 °C:	0.977 g/cm ³
· Relative density	Not determined.
· Vapour density	Not determined.
· Evaporation rate	Not determined.

· **Solubility in / Miscibility with water:** NOT MISCIBLE

· **Partition coefficient: n-octanol/water:** Not determined.

· **Viscosity:**

· Dynamic at 20 °C:	100 mPas
· Kinematic:	Not determined.

· **Solvent content:**

· **Organic solvents:** 58.4 %

· **Solids content:** 41.6 %

· **9.2 Other information** No further relevant information available.

SECTION 10: Stability and reactivity

· **10.1 Reactivity** No further relevant information available.

· **10.2 Chemical stability**

· **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.

· **10.3 Possibility of hazardous reactions** No dangerous reactions known.

· **10.4 Conditions to avoid** No further relevant information available.

· **10.5 Incompatible materials:** No further relevant information available.

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- **10.6 Hazardous decomposition products:**
No dangerous decomposition products when stored and handled correctly

SECTION 11: Toxicological information

- **11.1 Information on toxicological effects**
- **Acute toxicity** Based on available data, the classification criteria are not met.

- **LD/LC50 values relevant for classification:**

123-86-4 Butyl ethanoate

Oral	LD50	10,760 mg/kg (rat)
Dermal	LD50	14,112 mg/kg (Rab)
Inhalative	LC50/4 h	23.4 mg/l (Rat)

28182-81-2 Hexamethylene-1,6-diisocyanate Homopolymer

Oral	LD50	>2,500 mg/kg (rat) (OECD Test Guideline 423)
Dermal	LD50	>2,000 mg/kg (rat) (OECD Test Guideline 402)
Inhalative	LC50/4 h	0.39 mg/l (rat) (Method: OECD Test Guideline 403)

108-65-6 2-methoxy-1-methylethyl acetate

Oral	LD50	>5,000 mg/kg (rat)
Dermal	LD50	5,000 mg/kg (Rat)
Inhalative	LC50/4 h	>10.8 mg/l (Rat)

1330-20-7 Xylene (mix)

Oral	LD50	5,000 mg/kg (Rat)
Dermal	LD50	2,000 mg/kg (rbt)
Inhalative	LC50/4 h	11 mg/l (Rat)

822-06-0 hexamethylene-1,6 diisocyanate

Oral	LD50	746 mg/kg (Rat)
Dermal	LD50	>7,000 mg/kg (Rat)
Inhalative	LC50/4 h	0.124 mg/l (Rat)

- **Primary irritant effect:**
- **Skin corrosion/irritation** Based on available data, the classification criteria are not met.
- **Serious eye damage/irritation** Based on available data, the classification criteria are not met.
- **Respiratory or skin sensitisation**
May cause an allergic skin reaction.
- **CMR effects (carcinogenicity, mutagenicity and toxicity for reproduction)**
- **Germ cell mutagenicity** Based on available data, the classification criteria are not met.
- **Carcinogenicity** Based on available data, the classification criteria are not met.
- **Reproductive toxicity** Based on available data, the classification criteria are not met.
- **STOT-single exposure**
May cause respiratory irritation. May cause drowsiness or dizziness.
- **STOT-repeated exposure** Based on available data, the classification criteria are not met.
- **Aspiration hazard** Based on available data, the classification criteria are not met.

SECTION 12: Ecological information

- **12.1 Toxicity**
- **Aquatic toxicity:**
Acute Fish toxicity
Hexamethylene-1,6-diisocyanate Homopolymer
LC50 > 100 mg/l
Test type: Acute Fish toxicity
Species: Danio rerio (zebra fish)
Exposure duration: 96 h

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Method: Directive 67/548/EEC, Annex V, C.1.

Acute toxicity for daphnia
Hexamethylene-1,6-diisocyanate Homopolymer
EC50 > 100 mg/l
Species: *Daphnia magna* (Water flea)
Exposure duration: 48 h
Method: Directive 67/548/EEC, Annex V, C.2.

Acute toxicity for algae
Hexamethylene-1,6-diisocyanate Homopolymer
ErC50 > 1,000 mg/l
Test type: Growth inhibition
Species: *scenedesmus subspicatus*
Exposure duration: 72 h
Method: DIN 38412

Acute bacterial toxicity
Hexamethylene-1,6-diisocyanate Homopolymer
EC50 3,828 mg/l
Test type: Respiration inhibition
Species: activated sludge
Exposure duration: 3 h
Method: OECD Test Guideline 209

Ecotoxicology Assessment
Hexamethylene-1,6-diisocyanate Homopolymer
Acute aquatic toxicity: Based on available data, the classification criteria are not met.
Chronic aquatic toxicity: There is no evidence of a chronic aquatic toxicity.
Impact on Sewage Treatment: Because of the low bacterial toxicity, there is no risk of an adverse effect on the performance of biological waste water treatment plants.

Acute Fish toxicity
n-Butyl acetate
LC50 18 mg/l
Species: *Pimephales promelas* (fathead minnow)
Exposure duration: 96 h

Chronic Fish toxicity
n-Butyl acetate
No data available.

Acute toxicity for daphnia
n-Butyl acetate
EC50 44 mg/l
Species: *Daphnia* (water flea)
Exposure duration: 48 h

Chronic toxicity to daphnia
n-Butyl acetate
NOEC 23 mg/l
Species: *Daphnia magna* (Water flea)
Exposure duration: 21 d
Method: OECD Test Guideline 211

Acute toxicity for algae
n-Butyl acetate
EC50 675 mg/l
Species: *Scenedesmus quadricauda* (Green algae)
Exposure duration: 72 h

Acute bacterial toxicity

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EC50 356 mg/l

Species: activated sludge

Exposure duration: 40 h

· **12.2 Persistence and degradability** No further relevant information available.· **12.3 Bioaccumulative potential** No further relevant information available.· **12.4 Mobility in soil** No further relevant information available.· **Additional ecological information:**· **General notes:**

Water hazard class 2 (German Regulation) (Self-assessment): hazardous for water

Do not allow product to reach ground water, water course or sewage system.

Danger to drinking water if even small quantities leak into the ground.

· **12.5 Results of PBT and vPvB assessment**· **PBT:** Not applicable.· **vPvB:** Not applicable.· **12.6 Other adverse effects** No further relevant information available.**SECTION 13: Disposal considerations**· **13.1 Waste treatment methods**· **Recommendation**

Must not be disposed together with household garbage. Do not allow product to reach sewage system.

· **Uncleaned packaging:**· **Recommendation:** Disposal must be made according to official regulations.**SECTION 14: Transport information**· **14.1 UN-Number**· **ADR, IMDG, IATA**

UN1263

· **14.2 UN proper shipping name**· **ADR**· **IMDG, IATA**

1263 PAINT RELATED MATERIAL

PAINT RELATED MATERIAL

· **14.3 Transport hazard class(es)**· **ADR, IMDG, IATA**· **Class**

3 Flammable liquids.

· **Label**

3

· **14.4 Packing group**· **ADR, IMDG, IATA**

III

· **14.5 Environmental hazards:**· **Marine pollutant:**

No

· **14.6 Special precautions for user**

Warning: Flammable liquids.

· **Hazard identification number (Kemler code):**

30

· **EMS Number:**

F-E,S-E

· **Stowage Category**

A

· **14.7 Transport in bulk according to Annex II of****Marpol and the IBC Code**

Not applicable.

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· Transport/Additional information:**· ADR****· Limited quantities (LQ)**

5L

· Excepted quantities (EQ)

Code: E1

Maximum net quantity per inner packaging: 30 ml

Maximum net quantity per outer packaging: 1000 ml

· Transport category

3

· Tunnel restriction code

D/E

· IMDG**· Limited quantities (LQ)**

5L

· Excepted quantities (EQ)

Code: E1

Maximum net quantity per inner packaging: 30 ml

Maximum net quantity per outer packaging: 1000 ml

· UN "Model Regulation":

UN 1263 PAINT RELATED MATERIAL, 3, III

SECTION 15: Regulatory information**· 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture****· Directive 2012/18/EU****· Named dangerous substances - ANNEX I** None of the ingredients is listed.**· Seveso category P5c** FLAMMABLE LIQUIDS**· Qualifying quantity (tonnes) for the application of lower-tier requirements** 5,000 t**· Qualifying quantity (tonnes) for the application of upper-tier requirements** 50,000 t**· REGULATION (EC) No 1907/2006 ANNEX XVII** Conditions of restriction: 3, 74**· National regulations:****· Technical instructions (air):**

Class	Share in %
I	0.2
NK	58.4

· Waterhazard class: Water hazard class 2 (Self-assessment): hazardous for water.**· 15.2 Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.**SECTION 16: Other information**

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

· Full text of H-Statements referred to under sections 2 and 3:

H226 Flammable liquid and vapour.

H302 Harmful if swallowed.

H304 May be fatal if swallowed and enters airways.

H312 Harmful in contact with skin.

H315 Causes skin irritation.

H317 May cause an allergic skin reaction.

H319 Causes serious eye irritation.

H330 Fatal if inhaled.

H332 Harmful if inhaled.

H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.

H335 May cause respiratory irritation.

H336 May cause drowsiness or dizziness.

H373 May cause damage to organs through prolonged or repeated exposure.

· Department issuing SDS: Product safety department: LABORATORY

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· **Contact:** Health & Safety Officer· **Abbreviations and acronyms:**

RID: Règlement international concernant le transport des marchandises dangereuses par chemin de fer (Regulations Concerning the International Transport of Dangerous Goods by Rail)

ICAO: International Civil Aviation Organisation

ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

IATA: International Air Transport Association

GHS: Globally Harmonised System of Classification and Labelling of Chemicals

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

DNEL: Derived No-Effect Level (REACH)

PNEC: Predicted No-Effect Concentration (REACH)

LC50: Lethal concentration, 50 percent

LD50: Lethal dose, 50 percent

PBT: Persistent, Bioaccumulative and Toxic

vPvB: very Persistent and very Bioaccumulative

Flam. Liq. 3: Flammable liquids – Category 3

Acute Tox. 2: Acute toxicity - inhalation – Category 2

Acute Tox. 4: Acute toxicity - inhalation – Category 4

Skin Irrit. 2: Skin corrosion/irritation – Category 2

Eye Irrit. 2: Serious eye damage/eye irritation – Category 2

Resp. Sens. 1: Respiratory sensitisation – Category 1

Skin Sens. 1: Skin sensitisation – Category 1

STOT SE 3: Specific target organ toxicity (single exposure) – Category 3

STOT RE 2: Specific target organ toxicity (repeated exposure) – Category 2

Asp. Tox. 1: Aspiration hazard – Category 1

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